

The function of Static table AB area

REQUIREMENT:

IBrightcut: V4(2010.4.10.2384)

CutterServer: V4 Above

DSP: 2.2.8 Above

1. IF dsp board is old ,when you finished installing IBrightcut ,you need

change this parameter.

- Open IBrightcut folder, then choose Config
- Open ImportFileparameter
- Find EnableCamerapos ,then change to 0.

→ * ↑	This PC	> 软件 (D:) → iEcho → Ibrightcut-AB	→ IBrightCut V4 → Config		
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Quick access		Backup	5/25/2020 Q-41 AM	File folder	
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Pictures	*	Bladesinfo	5/25/2020 9-42 AM	XML Document	42 KB
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		CalibrationDIIConfig	9/10/2019 10:19 AM	Configuration sett	2 KB
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		findToolByKnifeName	9/10/2019 10:19 AM	Configuration sett	1 KB
This PC		ImpotFileParam	5/25/2020 9:45 AM	Configuration sett	4 KB
Network		ImpotFileParam.sdb	9/10/2019 10:19 AM	SDB File	10 KB
		ImpotFileParam2.sdb	9/10/2019 10:19 AM	SDB File	10 KB
		📄 iPic_Layer	9/10/2019 10:19 AM	XML Document	1 KB
		iPic_Material	9/10/2019 10:19 AM	XML Document	1 KB
		IPictureConfig	6/24/2019 6:47 PM	Configuration sett	1 KB
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		NKConfig	6/24/2019 6:47 PM	Configuration sett	1 KB
		📄 ParamRange	10/26/2019 1:24 PM	XML Document	1 KB
		pdf2dxf	10/15/2019 9:16 AM	Configuration sett	2 KB



ImpotFileParam - Notepad			
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RangingSensor=0			
EnableCameraPos=0			
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1. Open IBrightcut, choose "static table AB area "in Feed mode.

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- 2. When you use this function the firstly ,you need set A and B position.
 - 1) .put material on right position, then mark on these two position.





Marked like this.



2) Import cutting file ,then find A material marks to cut by CCD.







When machine is cutting, IBrightcut will show this window to remind

you put material on B.



Click sure, when finished cutting, you need move ccd camera to B



material, then you use same way to cut.





When A and B material are finished to cut, position will be set.Next

you just set cutting times, then use this function.



4. Matters need attention.



NOTICE:When machine is working on A or B, you can push "Enter" on keyboard if material has been put away, no need click this window.