PK material loading table problem
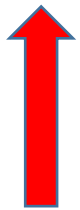
Fault description:

1. When the gantry pick up a sheet from the loading table, the loading table can not reset to adjust the height of itself.

2. When the loading table reset, it can not stay at a suitable position.

3. Can not detect the material

The loading table can not reset:

1. Check the sensors on the both side of the table. This sensor is used for detecting the height of material which can make the table move a suitable position. Please be sure that two sensors are aligned.

2. Need to adjust the luminous flux of the sensor.(Check the video in the following page) This device is under the loading table.

Check the video here of how to adjust the luminous flux of the sensor

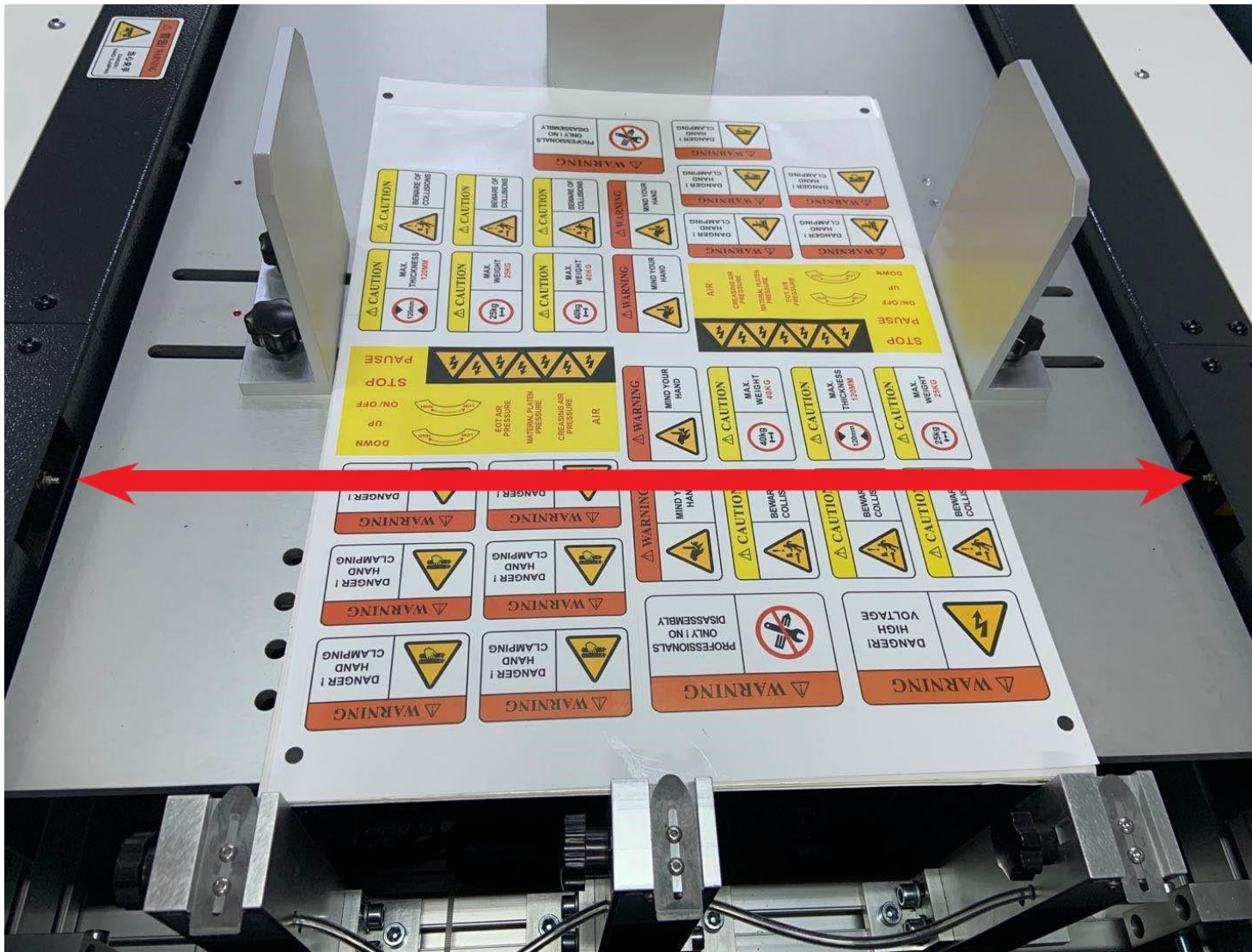The loading table can not stay at a suitable position after the table has reset.

1. Need to adjust the sensors' position on both side of the table.

2. Use the up & down button to adjust the height of table reset position.

Sensor on the right side

Sensor on the left side

Two sensors should be at aligned

Need to adjust the sensor under the table when it can not detect the material.

Adjust the knob of the sensor. When there is no material on the table, the light of the sensor should be green. Otherwise the light should be red.

Check the video in the following page.

Check the video here.